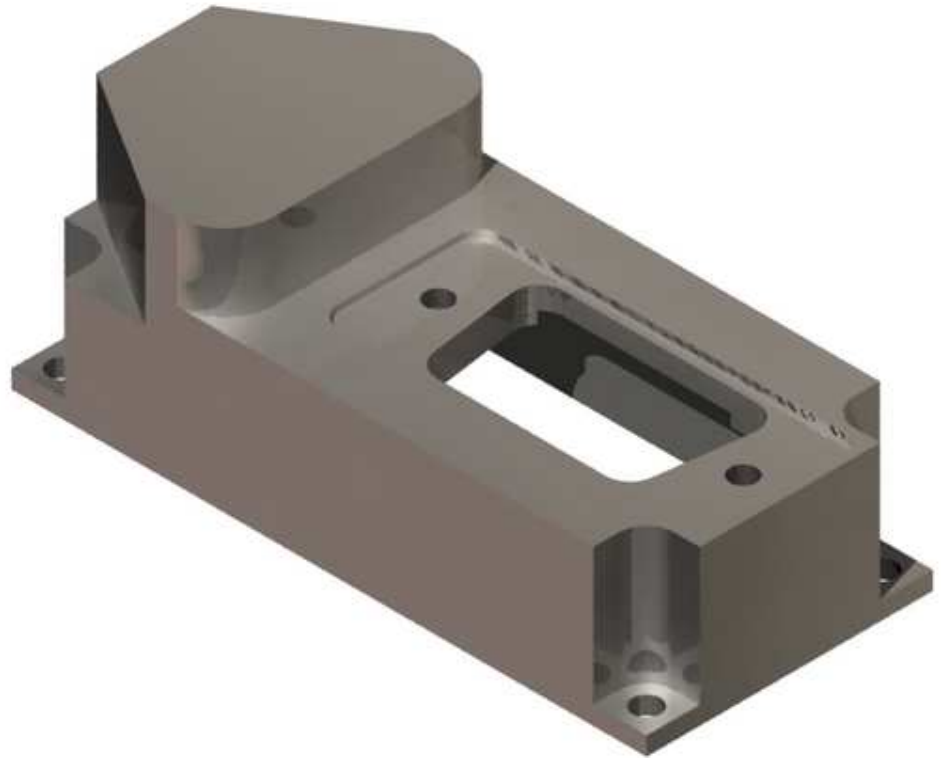


PARÇA ADI F-056





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%  
G90 G17  
G80 G49 G40  
G54  
G91 G28 Z0  
G90  
M01  
N1 M6 T1  
( Tool -1- Rough Dia 40.0 Mm )  
G90 G00 G40 G54  
G43 H1 D31 G0 X-22. Y11.75 Z50. S500 M3  
M8  
X-22. Y11.75 Z10.
```

Z2.
G1 Z0. F33
X74.1 F100
G0 Z10.
G91 G28 Z0
G90
M01
N2 M6 T2
G90 G00 G40 G54
G43 H2 D32 G0 X21.5 Y7.875 Z50. S1000 M3
M8
X21.5 Y7.875 Z10.
Z2.
G1 Z-0.9 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-1.8 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-2.7 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.

G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-3.6 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-4.5 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-5.4 F33
Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
Z-6.3 F33

Y19.5 F100
G3 X13.5 Y27.5 R8.
G1 X11.
G3 X8.852 Y26.875 R4.
G1 X-2.148 Y19.875
G3 X-4. Y16.5 R4.
G1 Y7.
G3 X-2.148 Y3.625 R4.
G1 X8.852 Y-3.375
G3 X11. Y-4. R4.
G1 X13.5
G3 X21.5 Y4. R8.
G1 Y7.875
G0 Z10.
Z2.
G1 Z-0.9 F33
X20.5 F100
Y19.5
G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-1.8 F33
X20.5 F100
Y19.5
G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-2.7 F33
X20.5 F100

Y19.5
G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-3.6 F33
X20.5 F100
Y19.5
G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
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G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-4.5 F33
X20.5 F100
Y19.5
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G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-5.4 F33
X20.5 F100
Y19.5

G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
G1 Y7.875
X21.5
Z-6.3 F33
X20.5 F100
Y19.5
G3 X13.5 Y26.5 R7.
G1 X11.
G3 X9.389 Y26.031 R3.
G1 X-1.611 Y19.031
G3 X-3. Y16.5 R3.
G1 Y7.
G3 X-1.611 Y4.469 R3.
G1 X9.389 Y-2.531
G3 X11. Y-3. R3.
G1 X13.5
G3 X20.5 Y4. R7.
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X21.5
G0 Z10.
X39.075 Y-7. Z10.
Z2.
G1 Z-1.9 F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
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G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-3.8 F33
X42.075 F100
G3 X39.075 Y-4. R3.

G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
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G1 X39.075
G3 X36.075 Y-7. R3.
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Z-5.7 F33
X42.075 F100
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G1 X0.
G2 X-4. Y0. R4.
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G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-7.6 F33
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G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
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G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
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Z-9.5 F33
X42.075 F100
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G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.

G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-11.4 F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-13.3 F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
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Z-15.2 F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
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G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-17.1 F33
X42.075 F100
G3 X39.075 Y-4. R3.

G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
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Z-19. F33
X42.075 F100
G3 X39.075 Y-4. R3.
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G1 Y23.5
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G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
G0 Z10.
Z2.
G1 Z-19. F33
X43.075 F100
G3 X39.075 Y-3. R4.
G1 X0.
G2 X-3. Y0. R3.
G1 Y23.5
G2 X0. Y26.5 R3.
G1 X52.1
G2 X55.1 Y23.5 R3.
G1 Y0.
G2 X52.1 Y-3. R3.
G1 X39.075
G3 X35.075 Y-7. R4.
G1 X39.075
G0 Z10.
G91 G28 Z0
G90
M01
N3 M6 T3
G90 G00 G40 G54
G43 H3 D33 G0 X52.1 Y1.35 Z50. S1000 M3
M8

X52.1 Y1.35 Z10.
Z2.
G1 Z-1.944 F33
X50.75 F100
Y0.
Z-3.889 F33
Y1.35 F100
X52.1
Z-5.833 F33
X50.75 F100
Y0.
Z-7.778 F33
Y1.35 F100
X52.1
Z-9.722 F33
X50.75 F100
Y0.
Z-11.666 F33
Y1.35 F100
X52.1
Z-13.611 F33
X50.75 F100
Y0.
Z-15.555 F33
Y1.35 F100
X52.1
Z-17.5 F33
X50.75 F100
Y0.
G0 Z10.
X52.1 Y1.35
Z2.
G1 Z-17.5 F33
Y2.35 F100
X50.
G3 X49.75 Y2.1 R0.25
G1 Y0.
X50.75
G0 Z10.
Y23.5
Z2.
G1 Z-1.944 F33
Y22.15 F100
X52.1
Z-3.889 F33
X50.75 F100

Y23.5
Z-5.833 F33
Y22.15 F100
X52.1
Z-7.778 F33
X50.75 F100
Y23.5
Z-9.722 F33
Y22.15 F100
X52.1
Z-11.666 F33
X50.75 F100
Y23.5
Z-13.611 F33
Y22.15 F100
X52.1
Z-15.555 F33
X50.75 F100
Y23.5
Z-17.5 F33
Y22.15 F100
X52.1
G0 Z10.
X50.75 Y23.5
Z2.
G1 Z-17.5 F33
X49.75 F100
Y21.4
G3 X50. Y21.15 R0.25
G1 X52.1
Y22.15
G0 Z10.
X1.35 Y0.
Z2.
G1 Z-1.944 F33
Y1.35 F100
X0.
Z-3.889 F33
X1.35 F100
Y0.
Z-5.833 F33
Y1.35 F100
X0.
Z-7.778 F33
X1.35 F100
Y0.
Z-9.722 F33
Y1.35 F100
X0.

Z-11.666 F33
X1.35 F100
Y0.
Z-13.611 F33
Y1.35 F100
X0.
Z-15.555 F33
X1.35 F100
Y0.
Z-17.5 F33
Y1.35 F100
X0.
G0 Z10.
X1.35 Y0.
Z2.
G1 Z-17.5 F33
X2.35 F100
Y2.1
G3 X2.1 Y2.35 R0.25
G1 X0.
Y1.35
G0 Z10.
Y22.15
Z2.
G1 Z-1.944 F33
X1.35 F100
Y23.5
Z-3.889 F33
Y22.15 F100
X0.
Z-5.833 F33
X1.35 F100
Y23.5
Z-7.778 F33
Y22.15 F100
X0.
Z-9.722 F33
X1.35 F100
Y23.5
Z-11.666 F33
Y22.15 F100
X0.
Z-13.611 F33
X1.35 F100
Y23.5
Z-15.555 F33
Y22.15 F100
X0.
Z-17.5 F33

X1.35 F100
Y23.5
G0 Z10.
X0. Y22.15
Z2.
G1 Z-17.5 F33
Y21.15 F100
X2.1
G3 X2.35 Y21.4 R0.25
G1 Y23.5
X1.35
G0 Z10.
G91 G28 Z0
G90
M01
N4 M6 T2
(tool -2- Mill Dia 6.0 R0. Mm)
G90 G00 G40 G54
G43 H2 D32 G0 X7.242 Y-5.906 Z50. S1000 M3
M8
X7.242 Y-5.906 Z10.
Z-4.3
G1 Z-9. F33
X9.773 Y-7.516 F100
G3 X8.852 Y-3.375 R3.
G1 X-2.148 Y3.625
G3 X-6.289 Y2.705 R3.
G1 X-3.758 Y1.094
G0 Z10.
X7.242 Y-5.906
Z-4.3
G1 Z-9. F33
X10.617 Y-8.053 F100
G3 X9.389 Y-2.531 R4.
G1 X-1.611 Y4.469
G3 X-7.133 Y3.242 R4.
G1 X-3.758 Y1.094
G0 Z10.
X7.242 Y29.406 Z10.
Z-4.3
G1 Z-9. F33
X9.773 Y31.016 F100
G2 X8.852 Y26.875 R3.
G1 X-2.148 Y19.875
G2 X-6.289 Y20.795 R3.
G1 X-3.758 Y22.406
G0 Z10.
X7.242 Y29.406
Z-4.3

G1 Z-9. F33
X10.617 Y31.553 F100
G2 X9.389 Y26.031 R4.
G1 X-1.611 Y19.031
G2 X-7.133 Y20.258 R4.
G1 X-3.758 Y22.406
G0 Z10.
X33.982 Y11.15 Z14.
Z5.429
G1 X34.05 Z4.911 F33
X34.25 Z4.429
X34.568 Z4.015
X34.982 Z3.697
X35.464 Z3.497
X35.982 Z3.429
G3 X38.561 Y15.213 Z3.229 R2.85
X33.786 Y15.816 Z3.029 R2.85
X35.273 Y11.239 Z2.829 R2.85
X38.782 Y14.534 Z2.629 R2.85
X34.307 Y16.305 Z2.429 R2.85
X34.609 Y11.502 Z2.229 R2.85
X38.826 Y13.821 Z2.029 R2.85
X34.933 Y16.65 Z1.829 R2.85
X34.031 Y11.922 Z1.629 R2.85
X38.693 Y13.119 Z1.429 R2.85
X35.625 Y16.827 Z1.229 R2.85
X33.576 Y12.473 Z1.029 R2.85
X38.388 Y12.473 Z0.829 R2.85
X36.339 Y16.827 Z0.629 R2.85
X33.271 Y13.119 Z0.429 R2.85
X37.933 Y11.922 Z0.229 R2.85
X37.031 Y16.65 Z0.029 R2.85
X33.138 Y13.821 Z-0.171 R2.85
X37.355 Y11.502 Z-0.371 R2.85
X37.657 Y16.305 Z-0.571 R2.85
X33.182 Y14.534 Z-0.771 R2.85
X36.691 Y11.239 Z-0.971 R2.85
X38.178 Y15.816 Z-1.171 R2.85
X33.403 Y15.213 Z-1.371 R2.85
X35.982 Y11.15 Z-1.571 R2.85
G1 X36.147 F100
X40.3 Y11.332
X40.433 Y11.469
X40.3 Y12.168
X32.425 Y12.35
G3 X31.825 Y11.74 R0.6
X32.425 Y11.15 R0.6
G1 X35.982
G2 X36.28 Y10.548 R0.375

G1 X35.385 Y9.37
G3 X35.982 Y8.166 R0.75
G1 X36.147
X39.869
G3 X42.442 Y9.255 R3.584
G1 X42.575 Y9.392
G3 X42.575 Y14.108 R3.386
G1 X42.442 Y14.245
G3 X39.869 Y15.334 R3.584
G1 X30.213
G3 X28.805 Y13.902 R1.409
G1 X28.875 Y9.632
G3 X30.365 Y8.166 R1.49
G1 X35.982
G2 X36.593 Y6.981 R0.75
G1 X35.371 Y5.269
G3 X35.982 Y4.083 R0.75
G1 X36.147
X41.89
G3 X44.804 Y5.696 R3.439
G2 X46.522 Y7.385 R4.152
G3 X48.017 Y10.215 R3.427
G1 Y13.285
G3 X46.522 Y16.115 R3.427
G2 X44.804 Y17.804 R4.152
G3 X41.89 Y19.417 R3.439
G1 X26.063
G3 X24.654 Y17.985 R1.409
G1 X24.859 Y5.548
G3 X26.348 Y4.083 R1.49
G1 X35.982
G2 X36.593 Y2.898 R0.75
G1 X35.371 Y1.186
G3 X35.982 Y0. R0.75
G1 X36.147
X47.394
G3 X47.529 Y0.032 R0.3
G1 X47.585 Y0.06
G3 X47.75 Y0.328 R0.3
G1 Y2.078
G2 X48.437 Y3.707 R2.322
X49.409 Y4.262 R2.274
G1 X49.894 Y4.341
X51.761 Y4.35
X51.946 Y4.41
G3 X52.1 Y4.672 R0.3
G1 Y18.828
G3 X51.946 Y19.09 R0.3
G1 X51.761 Y19.15

X49.894 Y19.159
G2 X48.437 Y19.793 R2.247
X47.803 Y20.939 R2.41
G1 X47.75 Y21.422
Y23.172
G3 X47.585 Y23.44 R0.3
G1 X47.394 Y23.5
X20.819
X20.641 Y23.444
G3 X20.485 Y23.176 R0.3
G1 X20.861 Y0.34
G3 X21.048 Y0.071 R0.295
G1 X21.285 Y0.
X35.982
G3 X36.732 Y0.75 R0.75 F200
G1 Y1.268 Z-1.503
Y1.75 Z-1.303
Y2.164 Z-0.985
Y2.482 Z-0.571
Y2.682 Z-0.089
Y2.75 Z0.429
X36.716 Y2.808 Z1.154
X36.669 Y2.981 Z1.86
X36.592 Y3.263 Z2.526
X36.487 Y3.648 Z3.135
X36.357 Y4.125 Z3.67
X36.206 Y4.68 Z4.117
X36.06 Y5.215 Z4.423 F5000
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X35.574 Y6.995 Z4.829
X35.437 Y7.497
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X34.952 Y9.277 Z4.423
X34.806 Y9.812 Z4.117
X34.654 Y10.367 Z3.67 F33
X34.524 Y10.844 Z3.135
X34.419 Y11.228 Z2.526
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X34.295 Y11.684 Z1.154
X34.279 Y11.742 Z0.429
X34.31 Y11.719 Z0.039
X34.402 Y11.652 Z-0.337
X34.558 Y11.552 Z-0.682
X34.776 Y11.434 Z-0.985
X35.055 Y11.316 Z-1.234
X35.387 Y11.219 Z-1.419
X35.757 Y11.159 Z-1.533

X36.147 Y11.15 Z-1.571
G3 X38.691 Y14.996 Z-1.729 R2.85
X34.247 Y16.227 Z-1.887 R2.85
X34.45 Y11.62 Z-2.044 R2.85
X38.769 Y13.236 Z-2.202 R2.85
X35.897 Y16.844 Z-2.359 R2.85
X33.353 Y12.998 Z-2.517 R2.85
X37.797 Y11.767 Z-2.675 R2.85
X37.594 Y16.374 Z-2.832 R2.85
X33.275 Y14.758 Z-2.99 R2.85
X36.147 Y11.15 Z-3.148 R2.85
G1 X40.3 Y11.332 F100
X40.433 Y11.469
X40.3 Y12.168
X32.425 Y12.35
G3 X31.825 Y11.74 R0.6
X32.425 Y11.15 R0.6
G1 X36.147
G2 X36.46 Y10.546 R0.375
G1 X35.554 Y9.375
G3 X36.147 Y8.166 R0.75
G1 X39.869
G3 X42.442 Y9.255 R3.584
G1 X42.575 Y9.392
G3 X42.575 Y14.108 R3.386
G1 X42.442 Y14.245
G3 X39.869 Y15.334 R3.584
G1 X30.213
G3 X28.805 Y13.902 R1.409
G1 X28.875 Y9.632
G3 X30.365 Y8.166 R1.49
G1 X36.147
G2 X36.758 Y6.981 R0.75
G1 X35.536 Y5.269
G3 X36.147 Y4.083 R0.75
G1 X41.89
G3 X44.804 Y5.696 R3.439
G2 X46.522 Y7.385 R4.152
G3 X48.017 Y10.215 R3.427
G1 Y13.285
G3 X46.522 Y16.115 R3.427
G2 X44.804 Y17.804 R4.152
G3 X41.89 Y19.417 R3.439
G1 X26.063
G3 X24.654 Y17.985 R1.409
G1 X24.859 Y5.548
G3 X26.348 Y4.083 R1.49
G1 X36.147
G2 X36.758 Y2.898 R0.75

G1 X35.536 Y1.186
G3 X36.147 Y0. R0.75
G1 X47.394
G3 X47.529 Y0.032 R0.3
G1 X47.585 Y0.06
G3 X47.75 Y0.328 R0.3
G1 Y2.078
G2 X48.437 Y3.707 R2.322
X49.409 Y4.262 R2.274
G1 X49.894 Y4.341
X51.761 Y4.35
X51.946 Y4.41
G3 X52.1 Y4.672 R0.3
G1 Y18.828
G3 X51.946 Y19.09 R0.3
G1 X51.761 Y19.15
X49.894 Y19.159
G2 X48.437 Y19.793 R2.247
X47.803 Y20.939 R2.41
G1 X47.75 Y21.422
Y23.172
G3 X47.585 Y23.44 R0.3
G1 X47.394 Y23.5
X20.819
X20.641 Y23.444
G3 X20.485 Y23.176 R0.3
G1 X20.861 Y0.34
G3 X21.048 Y0.071 R0.295
G1 X21.285 Y0.
X36.147
G3 X36.897 Y0.75 R0.75 F200
G1 Y1.268 Z-3.079
Y1.75 Z-2.88
Y2.164 Z-2.562
Y2.482 Z-2.148
Y2.682 Z-1.665
Y2.75 Z-1.148
X36.895 Y2.81 Z-0.422
X36.887 Y2.989 Z0.284
X36.875 Y3.282 Z0.95
X36.859 Y3.68 Z1.559
X36.839 Y4.174 Z2.094
X36.816 Y4.748 Z2.54
X36.793 Y5.303 Z2.847 F5000
X36.769 Y5.896 Z3.071
X36.744 Y6.514 Z3.207
X36.718 Y7.146 Z3.253
X36.706 Y7.444
X36.68 Y8.076 Z3.207

X36.655 Y8.695 Z3.071
X36.631 Y9.288 Z2.847
X36.609 Y9.842 Z2.54
X36.585 Y10.417 Z2.094 F33
X36.565 Y10.91 Z1.559
X36.549 Y11.309 Z0.95
X36.537 Y11.601 Z0.284
X36.53 Y11.78 Z-0.422
X36.527 Y11.841 Z-1.148
X36.558 Y11.817 Z-1.538
X36.65 Y11.751 Z-1.913
X36.805 Y11.651 Z-2.259
X37.024 Y11.532 Z-2.562
X37.303 Y11.415 Z-2.81
X37.635 Y11.317 Z-2.995
X38.005 Y11.258 Z-3.109
X38.395 Y11.248 Z-3.148
G3 X40.939 Y15.094 Z-3.305 R2.85
X36.495 Y16.326 Z-3.463 R2.85
X36.697 Y11.719 Z-3.62 R2.85
X41.016 Y13.335 Z-3.778 R2.85
X38.145 Y16.943 Z-3.936 R2.85
X35.601 Y13.097 Z-4.093 R2.85
X40.045 Y11.866 Z-4.251 R2.85
X39.842 Y16.473 Z-4.409 R2.85
X35.523 Y14.857 Z-4.566 R2.85
X38.395 Y11.248 Z-4.724 R2.85
G1 X40.3 Y11.332 F100
X40.433 Y11.469
X40.3 Y12.168
X32.425 Y12.35
G3 X31.825 Y11.74 R0.6
X32.425 Y11.15 R0.6
G1 X36.147
X38.395 Y11.248
G2 X38.653 Y9.784 R0.75
G1 X38.17 Y9.632
G3 X38.395 Y8.166 R0.75
G1 X39.869
G3 X42.442 Y9.255 R3.584
G1 X42.575 Y9.392
G3 X42.575 Y14.108 R3.386
G1 X42.442 Y14.245
G3 X39.869 Y15.334 R3.584
G1 X30.213
G3 X28.805 Y13.902 R1.409
G1 X28.875 Y9.632
G3 X30.365 Y8.166 R1.49
G1 X36.147

X38.395
G2 X39.005 Y6.981 R0.75
G1 X37.784 Y5.269
G3 X38.395 Y4.083 R0.75
G1 X41.89
G3 X44.804 Y5.696 R3.439
G2 X46.522 Y7.385 R4.152
G3 X48.017 Y10.215 R3.427
G1 Y13.285
G3 X46.522 Y16.115 R3.427
G2 X44.804 Y17.804 R4.152
G3 X41.89 Y19.417 R3.439
G1 X26.063
G3 X24.654 Y17.985 R1.409
G1 X24.859 Y5.548
G3 X26.348 Y4.083 R1.49
G1 X36.147
X38.395
G2 X39.005 Y2.898 R0.75
G1 X37.784 Y1.186
G3 X38.395 Y0. R0.75
G1 X47.394
G3 X47.529 Y0.032 R0.3
G1 X47.585 Y0.06
G3 X47.75 Y0.328 R0.3
G1 Y2.078
G2 X48.437 Y3.707 R2.322
X49.409 Y4.262 R2.274
G1 X49.894 Y4.341
X51.761 Y4.35
X51.946 Y4.41
G3 X52.1 Y4.672 R0.3
G1 Y18.828
G3 X51.946 Y19.09 R0.3
G1 X51.761 Y19.15
X49.894 Y19.159
G2 X48.437 Y19.793 R2.247
X47.803 Y20.939 R2.41
G1 X47.75 Y21.422
Y23.172
G3 X47.585 Y23.44 R0.3
G1 X47.394 Y23.5
X20.819
X20.641 Y23.444
G3 X20.485 Y23.176 R0.3
G1 X20.861 Y0.34
G3 X21.048 Y0.071 R0.295
G1 X21.285 Y0.
X36.147

X38.395
G3 X39.145 Y0.75 R0.75 F200
G1 Y1.268 Z-4.656
Y1.75 Z-4.456
Y2.164 Z-4.138
Y2.482 Z-3.724
Y2.682 Z-3.241
Y2.75 Z-2.724
X39.139 Y2.81 Z-1.998
X39.122 Y2.988 Z-1.293
X39.095 Y3.28 Z-0.626
X39.058 Y3.677 Z-0.017
X39.011 Y4.169 Z0.518
X38.957 Y4.741 Z0.964
X38.905 Y5.294 Z1.271 F5000
X38.85 Y5.884 Z1.494
X38.792 Y6.501 Z1.631
X38.733 Y7.131 Z1.676
X38.694 Y7.537
X38.635 Y8.167 Z1.631
X38.577 Y8.783 Z1.494
X38.522 Y9.374 Z1.271
X38.47 Y9.926 Z0.964
X38.416 Y10.499 Z0.518 F33
X38.369 Y10.991 Z-0.017
X38.332 Y11.388 Z-0.626
X38.305 Y11.679 Z-1.293
X38.288 Y11.858 Z-1.998
X38.282 Y11.918 Z-2.724
X38.313 Y11.894 Z-3.114
X38.405 Y11.828 Z-3.489
X38.56 Y11.728 Z-3.835
X38.779 Y11.609 Z-4.138
X39.058 Y11.492 Z-4.387
X39.39 Y11.394 Z-4.572
X39.76 Y11.335 Z-4.685
X40.15 Y11.326 Z-4.724
G3 X42.694 Y15.172 Z-4.881 R2.85
X38.25 Y16.403 Z-5.038 R2.85
X38.452 Y11.796 Z-5.195 R2.85
X42.771 Y13.412 Z-5.352 R2.85
X39.9 Y17.02 Z-5.509 R2.85
X37.356 Y13.174 Z-5.667 R2.85
X41.799 Y11.943 Z-5.824 R2.85
X41.597 Y16.55 Z-5.981 R2.85
X37.278 Y14.934 Z-6.138 R2.85
X40.15 Y11.326 Z-6.295 R2.85
G1 X40.3 Y11.332 F100
X40.433 Y11.469

X40.3 Y12.168
X32.425 Y12.35
G3 X31.825 Y11.74 R0.6
X32.425 Y11.15 R0.6
G1 X36.147
X40.15 Y11.326
G2 X40.91 Y10.395 R0.75
G1 X40.704 Y9.567
G3 X41.845 Y8.76 R0.75
X42.442 Y9.255 R3.584
G1 X42.575 Y9.392
G3 X42.575 Y14.108 R3.386
G1 X42.442 Y14.245
G3 X39.869 Y15.334 R3.584
G1 X30.213
G3 X28.805 Y13.902 R1.409
G1 X28.875 Y9.632
G3 X30.365 Y8.166 R1.49
G1 X36.147
X39.869
G3 X41.845 Y8.76 R3.584
G2 X42.943 Y8.442 R0.75
G1 X43.872 Y6.378
G3 X45.151 Y6.23 R0.75
G2 X46.522 Y7.385 R4.152
G3 X48.017 Y10.215 R3.427
G1 Y13.285
G3 X46.522 Y16.115 R3.427
G2 X44.804 Y17.804 R4.152
G3 X41.89 Y19.417 R3.439
G1 X26.063
G3 X24.654 Y17.985 R1.409
G1 X24.859 Y5.548
G3 X26.348 Y4.083 R1.49
G1 X36.147
X41.89
G3 X44.804 Y5.696 R3.439
G2 X45.151 Y6.23 R4.152
X46.474 Y5.958 R0.75
G1 X47.001 Y3.862
G3 X48.301 Y3.56 R0.75
G2 X48.437 Y3.707 R2.322
X49.409 Y4.262 R2.274
G1 X49.894 Y4.341
X51.761 Y4.35
X51.946 Y4.41
G3 X52.1 Y4.672 R0.3
G1 Y18.828
G3 X51.946 Y19.09 R0.3

G1 X51.761 Y19.15
X49.894 Y19.159
G2 X48.437 Y19.793 R2.247
X47.803 Y20.939 R2.41
G1 X47.75 Y21.422
Y23.172
G3 X47.585 Y23.44 R0.3
G1 X47.394 Y23.5
X20.819
X20.641 Y23.444
G3 X20.485 Y23.176 R0.3
G1 X20.861 Y0.34
G3 X21.048 Y0.071 R0.295
G1 X21.285 Y0.
X36.147
X47.394
G3 X47.529 Y0.032 R0.3
G1 X47.585 Y0.06
G3 X47.75 Y0.328 R0.3
G1 Y2.078
G2 X48.301 Y3.56 R2.322
G3 X48.214 Y4.617 R0.75 F200
G1 X47.819 Y4.952 Z-6.227
X47.451 Y5.263 Z-6.027
X47.135 Y5.531 Z-5.709
X46.893 Y5.737 Z-5.295
X46.74 Y5.866 Z-4.813
X46.688 Y5.91 Z-4.295
Z14. F5000
G91 G28 Z0
G90
M01
M6 T3
G90 G00 G40 G54
G43 H3 D33 G0 X35.8 Y11.35 Z50. S1000 M3
M8

X35.8 Y11.35 Z10.
Z-4.3
G1 Z-6.8 F33
X45.3 F100
Y12.15
X26.3
Y11.35
X35.8
Y9.95
X46.7
Y13.55

X24.9
Y9.95
X35.8
Y8.55
X48.1
Y14.95
X23.5
Y8.55
X35.8
Y7.15
X49.5
Y16.35
X22.1
Y7.15
X35.8
G0 Z10.
X35.785 Y12.65 Z10.
Z-4.8
G1 Z-7.267 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497
X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45
X35.785
G0 Z10.
Y12.65
Z-5.267
G1 Z-7.733 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497

X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45
X35.785
G0 Z10.
Y12.65
Z-5.733
G1 Z-8.2 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497
X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45
X35.785
G0 Z10.
Y12.65
Z-6.2
G1 Z-8.667 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497
X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45

X35.785
G0 Z10.
Y12.65
Z-6.667
G1 Z-9.134 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497
X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45
X35.785
G0 Z10.
Y12.65
Z-7.134
G1 Z-9.6 F33
X31.071 F100
X31.319 Y10.85
X40.271
X40.512 Y12.65
X35.785
Y14.05
X29.466
X30.098 Y9.45
X41.497
X42.111 Y14.05
X35.785
Y15.45
X27.86
X28.878 Y8.05
X42.722
X43.71 Y15.45
X35.785
G0 Z10.
G91 G28 Z0
G90
M01
M6 T4
G90 G00 G40 G54

G43 H4 D34 G0 X23.3 Y11.75 Z50. S1000 M3
M8
X23.3 Y11.75 Z10.
G98 G83 Z-10.8 R-4.8 Q0. F33
X48.3
G80
G91 G28 Z0
G90
M01
M6 T1
G90 G00 G40 G54
G43 H1 D31 G0 X-25. Y11.75 Z50. S500 M3
M8
X-25. Y11.75 Z10.
Z2.
G1 Z0. F33
X77.1 F100
G0 Z10.
G91 G28 Z0
G90
M01
M6 T2
G90 G00 G40 G54
G43 H2 D32 G0 X39.075 Y-7. Z50. S1000 M3
M8
X39.075 Y-7. Z10.
Z2.
G1 Z-1. F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1
G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
Z-2. F33
X42.075 F100
G3 X39.075 Y-4. R3.
G1 X0.
G2 X-4. Y0. R4.
G1 Y23.5
G2 X0. Y27.5 R4.
G1 X52.1

G2 X56.1 Y23.5 R4.
G1 Y0.
G2 X52.1 Y-4. R4.
G1 X39.075
G3 X36.075 Y-7. R3.
G1 X39.075
G0 Z10.
Z2.
G1 Z-2. F33
X43.075 F100
G3 X39.075 Y-3. R4.
G1 X0.
G2 X-3. Y0. R3.
G1 Y23.5
G2 X0. Y26.5 R3.
G1 X52.1
G2 X55.1 Y23.5 R3.
G1 Y0.
G2 X52.1 Y-3. R3.
G1 X39.075
G3 X35.075 Y-7. R4.
G1 X39.075
G0 Z10.
G91 G28 Z0
G90
M01
M6 T3
G90 G00 G40 G54
G43 H3 D33 G0 X26.05 Y12. Z50. S1000 M3
M8
X26.05 Y12. Z10.
Z2.
G3 X26.05 Y12. Z1.074 i0. J-1.2 F33
X26.05 Y12. Z0.148 i0. J-1.2
X26.05 Y12. Z-0.777 i0. J-1.2
X24.899 Y11.138 Z-0.967 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
G2 X10.1 Y13.139 R11.5
G1 Y10.361
G2 X10.361 Y10.1 R11.5
G1 X41.739

G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2
X9.075
G2 X7.3 Y14.425 R8.7
G1 Y9.075
G2 X9.075 Y7.3 R8.7
G1 X43.025
G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
G1 X26.05
Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
G1 X43.767
G2 X46.2 Y8.333 R7.3
G1 Y15.167
G2 X43.767 Y17.6 R7.3
G1 X26.05
Y19.
X7.49
G2 X4.5 Y16.01 R5.9
G1 Y7.49
G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
G1 X26.05
Y20.4
X6.87
G3 X6.393 Y20.05 R0.5
G2 X3.45 Y17.107 R4.5
G3 X3.1 Y16.63 R0.5

G1 Y6.87
G3 X3.45 Y6.393 R0.5
G2 X6.393 Y3.45 R4.5
G3 X6.87 Y3.1 R0.5
G1 X45.23
G3 X45.707 Y3.45 R0.5
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
G1 X26.05
G0 Z10.
Y12.
Z1.033
G3 X26.05 Y12. Z0.108 i0. J-1.2 F33
X26.05 Y12. Z-0.818 i0. J-1.2
X26.05 Y12. Z-1.744 i0. J-1.2
X24.899 Y11.138 Z-1.933 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
G2 X10.1 Y13.139 R11.5
G1 Y10.361
G2 X10.361 Y10.1 R11.5
G1 X41.739
G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2
X9.075

G2 X7.3 Y14.425 R8.7
G1 Y9.075
G2 X9.075 Y7.3 R8.7
G1 X43.025
G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
G1 X26.05
Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
G1 X43.767
G2 X46.2 Y8.333 R7.3
G1 Y15.167
G2 X43.767 Y17.6 R7.3
G1 X26.05
Y19.
X7.49
G2 X4.5 Y16.01 R5.9
G1 Y7.49
G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
G1 X26.05
Y20.4
X6.87
G3 X6.393 Y20.05 R0.5
G2 X3.45 Y17.107 R4.5
G3 X3.1 Y16.63 R0.5
G1 Y6.87
G3 X3.45 Y6.393 R0.5
G2 X6.393 Y3.45 R4.5
G3 X6.87 Y3.1 R0.5
G1 X45.23
G3 X45.707 Y3.45 R0.5
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
G1 X26.05
G0 Z10.
Y12.
Z0.067

G3 X26.05 Y12. Z-0.859 i0. J-1.2 F33
X26.05 Y12. Z-1.785 i0. J-1.2
X26.05 Y12. Z-2.711 i0. J-1.2
X24.899 Y11.138 Z-2.9 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
G2 X10.1 Y13.139 R11.5
G1 Y10.361
G2 X10.361 Y10.1 R11.5
G1 X41.739
G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2
X9.075
G2 X7.3 Y14.425 R8.7
G1 Y9.075
G2 X9.075 Y7.3 R8.7
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G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
G1 X26.05
Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
G1 X43.767
G2 X46.2 Y8.333 R7.3
G1 Y15.167

G2 X43.767 Y17.6 R7.3
G1 X26.05
Y19.
X7.49
G2 X4.5 Y16.01 R5.9
G1 Y7.49
G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
G1 X26.05
Y20.4
X6.87
G3 X6.393 Y20.05 R0.5
G2 X3.45 Y17.107 R4.5
G3 X3.1 Y16.63 R0.5
G1 Y6.87
G3 X3.45 Y6.393 R0.5
G2 X6.393 Y3.45 R4.5
G3 X6.87 Y3.1 R0.5
G1 X45.23
G3 X45.707 Y3.45 R0.5
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
G1 X26.05
G0 Z10.
Y12.
Z-0.9
G3 X26.05 Y12. Z-1.826 i0. J-1.2 F33
X26.05 Y12. Z-2.752 i0. J-1.2
X26.05 Y12. Z-3.677 i0. J-1.2
X24.899 Y11.138 Z-3.867 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
G2 X10.1 Y13.139 R11.5
G1 Y10.361
G2 X10.361 Y10.1 R11.5

G1 X41.739
G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2
X9.075
G2 X7.3 Y14.425 R8.7
G1 Y9.075
G2 X9.075 Y7.3 R8.7
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G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
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Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
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G2 X46.2 Y8.333 R7.3
G1 Y15.167
G2 X43.767 Y17.6 R7.3
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Y19.
X7.49
G2 X4.5 Y16.01 R5.9
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G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
G1 X26.05
Y20.4
X6.87
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G2 X3.45 Y17.107 R4.5

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G1 Y6.87
G3 X3.45 Y6.393 R0.5
G2 X6.393 Y3.45 R4.5
G3 X6.87 Y3.1 R0.5
G1 X45.23
G3 X45.707 Y3.45 R0.5
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
G1 X26.05
G0 Z10.
Y12.
Z-1.867
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X26.05 Y12. Z-3.718 i0. J-1.2
X26.05 Y12. Z-4.644 i0. J-1.2
X24.899 Y11.138 Z-4.833 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
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G2 X10.361 Y10.1 R11.5
G1 X41.739
G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2

X9.075
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G1 Y9.075
G2 X9.075 Y7.3 R8.7
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G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
G1 X26.05
Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
G1 X43.767
G2 X46.2 Y8.333 R7.3
G1 Y15.167
G2 X43.767 Y17.6 R7.3
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Y19.
X7.49
G2 X4.5 Y16.01 R5.9
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G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
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Y20.4
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G3 X3.45 Y6.393 R0.5
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G3 X45.707 Y3.45 R0.5
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G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
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G0 Z10.
Y12.

Z-2.833
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X26.05 Y12. Z-5.611 i0. J-1.2
X24.899 Y11.14 Z-5.8 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X11.5
Y11.5
X40.6
Y12.
X26.05
Y13.4
X10.361
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G2 X10.361 Y10.1 R11.5
G1 X41.739
G2 X42. Y10.361 R11.5
G1 Y13.139
G2 X41.739 Y13.4 R11.5
G1 X26.05
Y14.8
X9.745
G2 X8.7 Y13.755 R10.1
G1 Y9.745
G2 X9.745 Y8.7 R10.1
G1 X42.355
G2 X43.4 Y9.745 R10.1
G1 Y13.755
G2 X42.355 Y14.8 R10.1
G1 X26.05
Y16.2
X9.075
G2 X7.3 Y14.425 R8.7
G1 Y9.075
G2 X9.075 Y7.3 R8.7
G1 X43.025
G2 X44.8 Y9.075 R8.7
G1 Y14.425
G2 X43.025 Y16.2 R8.7
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Y17.6
X8.333
G2 X5.9 Y15.167 R7.3
G1 Y8.333
G2 X8.333 Y5.9 R7.3
G1 X43.767
G2 X46.2 Y8.333 R7.3

G1 Y15.167
G2 X43.767 Y17.6 R7.3
G1 X26.05
Y19.
X7.49
G2 X4.5 Y16.01 R5.9
G1 Y7.49
G2 X7.49 Y4.5 R5.9
G1 X44.61
G2 X47.6 Y7.49 R5.9
G1 Y16.01
G2 X44.61 Y19. R5.9
G1 X26.05
Y20.4
X6.87
G3 X6.393 Y20.05 R0.5
G2 X3.45 Y17.107 R4.5
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G1 Y6.87
G3 X3.45 Y6.393 R0.5
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G1 X45.23
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G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X45.707 Y20.05 R4.5
G3 X45.23 Y20.4 R0.5
G1 X26.05
G0 Z10.
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Z-3.8
G3 X26.05 Y12. Z-4.726 i0. J-1.2 F33
X26.05 Y12. Z-5.652 i0. J-1.2
X26.05 Y12. Z-6.577 i0. J-1.2
X25.162 Y11.608 Z-6.7 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X15.701
G2 X15.423 Y11.75 R11.594
X15.701 Y11.5 R11.594
G1 X35.836
G2 X36.108 Y11.75 R11.9
X35.836 Y12. R11.9
G1 X26.05
Y13.4
X15.132

G2 X13.044 Y11.75 R10.194
X15.132 Y10.1 R10.194
G1 X36.416
G2 X38.427 Y11.75 R10.5
X36.416 Y13.4 R10.5
G1 X26.05
Y14.8
X14.514
G2 X8.704 Y11.754 R8.794
G3 X8.704 Y11.746 R0.004
G2 X14.514 Y8.7 R8.794
G1 X37.043
G2 X42.042 Y11.75 R9.1
X37.043 Y14.8 R9.1
G1 X26.05
Y16.2
X13.833
G2 X8.563 Y13.147 R7.394
G3 X8.563 Y10.353 R1.404
G2 X13.833 Y7.3 R7.394
G1 X37.732
G2 X44.03 Y10.57 R7.7
G1 X44.8
Y12.93
X44.03
G2 X37.732 Y16.2 R7.7
G1 X26.05
Y17.6
X13.064
G2 X8.423 Y14.54 R5.994
G3 X8.423 Y8.96 R2.804
G2 X13.064 Y5.9 R5.994
G1 X38.506
G2 X44.03 Y9.17 R6.3
G1 X46.2
Y14.33
X44.03
G2 X38.506 Y17.6 R6.3
G1 X26.05
Y19.
X12.569
G3 X12.021 Y18.643 R0.6
G2 X8.282 Y15.933 R4.594
G3 X8.282 Y7.567 R4.204
G2 X12.021 Y4.857 R4.594
G3 X12.569 Y4.5 R0.6
G1 X39.409
G2 X44.03 Y7.77 R4.9
G1 X47.6

Y15.73
X44.03
G2 X39.409 Y19. R4.9
G1 X26.05
Y20.4
X12.569
G3 X10.741 Y19.21 R2.
G2 X8.141 Y17.326 R3.194
G3 X8.141 Y6.174 R5.604
G2 X10.741 Y4.29 R3.194
G3 X12.569 Y3.1 R2.
G1 X39.531
G3 X40.701 Y3.95 R1.23
G2 X44.03 Y6.37 R3.5
G1 X48.579
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X48.579 Y17.13 R4.5
G1 X44.03
G2 X40.701 Y19.55 R3.5
G3 X39.531 Y20.4 R1.23
G1 X26.05
G0 Z10.
Y12.
Z-4.7
G3 X26.05 Y12. Z-5.626 i0. J-1.2 F33
X26.05 Y12. Z-6.552 i0. J-1.2
X26.05 Y12. Z-7.477 i0. J-1.2
X25.162 Y11.608 Z-7.6 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X15.701
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X15.701 Y11.5 R11.594
G1 X35.836
G2 X36.108 Y11.75 R11.9
X35.836 Y12. R11.9
G1 X26.05
Y13.4
X15.132
G2 X13.044 Y11.75 R10.194
X15.132 Y10.1 R10.194
G1 X36.416
G2 X38.427 Y11.75 R10.5
X36.416 Y13.4 R10.5
G1 X26.05
Y14.8

X14.514
G2 X8.704 Y11.754 R8.794
G3 X8.704 Y11.746 R0.004
G2 X14.514 Y8.7 R8.794
G1 X37.043
G2 X42.042 Y11.75 R9.1
X37.043 Y14.8 R9.1
G1 X26.05
Y16.2
X13.833
G2 X8.563 Y13.147 R7.394
G3 X8.563 Y10.353 R1.404
G2 X13.833 Y7.3 R7.394
G1 X37.732
G2 X44.03 Y10.57 R7.7
G1 X44.8
Y12.93
X44.03
G2 X37.732 Y16.2 R7.7
G1 X26.05
Y17.6
X13.064
G2 X8.423 Y14.54 R5.994
G3 X8.423 Y8.96 R2.804
G2 X13.064 Y5.9 R5.994
G1 X38.506
G2 X44.03 Y9.17 R6.3
G1 X46.2
Y14.33
X44.03
G2 X38.506 Y17.6 R6.3
G1 X26.05
Y19.
X12.569
G3 X12.021 Y18.643 R0.6
G2 X8.282 Y15.933 R4.594
G3 X8.282 Y7.567 R4.204
G2 X12.021 Y4.857 R4.594
G3 X12.569 Y4.5 R0.6
G1 X39.409
G2 X44.03 Y7.77 R4.9
G1 X47.6
Y15.73
X44.03
G2 X39.409 Y19. R4.9
G1 X26.05
Y20.4
X12.569
G3 X10.741 Y19.21 R2.

G2 X8.141 Y17.326 R3.194
G3 X8.141 Y6.174 R5.604
G2 X10.741 Y4.29 R3.194
G3 X12.569 Y3.1 R2.
G1 X39.531
G3 X40.701 Y3.95 R1.23
G2 X44.03 Y6.37 R3.5
G1 X48.579
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X48.579 Y17.13 R4.5
G1 X44.03
G2 X40.701 Y19.55 R3.5
G3 X39.531 Y20.4 R1.23
G1 X26.05
G0 Z10.
Y12.
Z-5.6
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X26.05 Y12. Z-7.452 i0. J-1.2
X26.05 Y12. Z-8.377 i0. J-1.2
X25.162 Y11.608 Z-8.5 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X15.701
G2 X15.423 Y11.75 R11.594
X15.701 Y11.5 R11.594
G1 X35.836
G2 X36.108 Y11.75 R11.9
X35.836 Y12. R11.9
G1 X26.05
Y13.4
X15.132
G2 X13.044 Y11.75 R10.194
X15.132 Y10.1 R10.194
G1 X36.416
G2 X38.427 Y11.75 R10.5
X36.416 Y13.4 R10.5
G1 X26.05
Y14.8
X14.514
G2 X8.704 Y11.754 R8.794
G3 X8.704 Y11.746 R0.004
G2 X14.514 Y8.7 R8.794
G1 X37.043
G2 X42.042 Y11.75 R9.1
X37.043 Y14.8 R9.1

G1 X26.05
Y16.2
X13.833
G2 X8.563 Y13.147 R7.394
G3 X8.563 Y10.353 R1.404
G2 X13.833 Y7.3 R7.394
G1 X37.732
G2 X44.03 Y10.57 R7.7
G1 X44.8
Y12.93
X44.03
G2 X37.732 Y16.2 R7.7
G1 X26.05
Y17.6
X13.064
G2 X8.423 Y14.54 R5.994
G3 X8.423 Y8.96 R2.804
G2 X13.064 Y5.9 R5.994
G1 X38.506
G2 X44.03 Y9.17 R6.3
G1 X46.2
Y14.33
X44.03
G2 X38.506 Y17.6 R6.3
G1 X26.05
Y19.
X12.569
G3 X12.021 Y18.643 R0.6
G2 X8.282 Y15.933 R4.594
G3 X8.282 Y7.567 R4.204
G2 X12.021 Y4.857 R4.594
G3 X12.569 Y4.5 R0.6
G1 X39.409
G2 X44.03 Y7.77 R4.9
G1 X47.6
Y15.73
X44.03
G2 X39.409 Y19. R4.9
G1 X26.05
Y20.4
X12.569
G3 X10.741 Y19.21 R2.
G2 X8.141 Y17.326 R3.194
G3 X8.141 Y6.174 R5.604
G2 X10.741 Y4.29 R3.194
G3 X12.569 Y3.1 R2.
G1 X39.531
G3 X40.701 Y3.95 R1.23
G2 X44.03 Y6.37 R3.5

G1 X48.579
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X48.579 Y17.13 R4.5
G1 X44.03
G2 X40.701 Y19.55 R3.5
G3 X39.531 Y20.4 R1.23
G1 X26.05
G0 Z10.
Y12.
Z-6.5
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X26.05 Y12. Z-9.277 i0. J-1.2
X25.162 Y11.608 Z-9.4 R1.2
X26.05 Y12. R-1.2 F100
X26.05 Y12. i0. J-1.2
G1 X15.701
G2 X15.423 Y11.75 R11.594
X15.701 Y11.5 R11.594
G1 X35.836
G2 X36.108 Y11.75 R11.9
X35.836 Y12. R11.9
G1 X26.05
Y13.4
X15.132
G2 X13.044 Y11.75 R10.194
X15.132 Y10.1 R10.194
G1 X36.416
G2 X38.427 Y11.75 R10.5
X36.416 Y13.4 R10.5
G1 X26.05
Y14.8
X14.514
G2 X8.704 Y11.754 R8.794
G3 X8.704 Y11.746 R0.004
G2 X14.514 Y8.7 R8.794
G1 X37.043
G2 X42.042 Y11.75 R9.1
X37.043 Y14.8 R9.1
G1 X26.05
Y16.2
X13.833
G2 X8.563 Y13.147 R7.394
G3 X8.563 Y10.353 R1.404
G2 X13.833 Y7.3 R7.394
G1 X37.732

G2 X44.03 Y10.57 R7.7
G1 X44.8
Y12.93
X44.03
G2 X37.732 Y16.2 R7.7
G1 X26.05
Y17.6
X13.064
G2 X8.423 Y14.54 R5.994
G3 X8.423 Y8.96 R2.804
G2 X13.064 Y5.9 R5.994
G1 X38.506
G2 X44.03 Y9.17 R6.3
G1 X46.2
Y14.33
X44.03
G2 X38.506 Y17.6 R6.3
G1 X26.05
Y19.
X12.569
G3 X12.021 Y18.643 R0.6
G2 X8.282 Y15.933 R4.594
G3 X8.282 Y7.567 R4.204
G2 X12.021 Y4.857 R4.594
G3 X12.569 Y4.5 R0.6
G1 X39.409
G2 X44.03 Y7.77 R4.9
G1 X47.6
Y15.73
X44.03
G2 X39.409 Y19. R4.9
G1 X26.05
Y20.4
X12.569
G3 X10.741 Y19.21 R2.
G2 X8.141 Y17.326 R3.194
G3 X8.141 Y6.174 R5.604
G2 X10.741 Y4.29 R3.194
G3 X12.569 Y3.1 R2.
G1 X39.531
G3 X40.701 Y3.95 R1.23
G2 X44.03 Y6.37 R3.5
G1 X48.579
G2 X48.65 Y6.393 R4.5
G3 X49. Y6.87 R0.5
G1 Y16.63
G3 X48.65 Y17.107 R0.5
G2 X48.579 Y17.13 R4.5
G1 X44.03

G2 X40.701 Y19.55 R3.5
G3 X39.531 Y20.4 R1.23
G1 X26.05
G0 Z10.
X15.751 Y17.5 Z10.
Z-7.4
G3 X15.751 Y17.5 Z-8.326 i0. J-1.2 F33
X15.751 Y17.5 Z-9.252 i0. J-1.2
X16.894 Y15.932 Z-9.9 R-1.2
X15.751 Y17.5 R1.2 F100
X15.751 Y17.5 i0. J-1.2
G1 X14.735
Y6.
X15.751
G2 X15.7 Y6.7 R4.8
G1 Y16.8
G2 X15.751 Y17.5 R4.8
G1 X17.136 Y17.296
G2 X17.826 Y18.9 R3.4
G1 X13.335
Y4.6
X17.826
G2 X17.1 Y6.7 R3.4
G1 Y16.8
G2 X17.136 Y17.296 R3.4
G1 X18.521 Y17.092
G2 X20.5 Y18.8 R2.
G1 X26.692
G2 X28.878 Y19.45 R4.
G1 X40.564
G3 X39.82 Y20.3 R0.75
G1 X12.685
G3 X11.935 Y19.55 R0.75
G1 Y3.95
G3 X12.685 Y3.2 R0.75
G1 X39.82
G3 X40.564 Y4.05 R0.75
G1 X27.86
G2 X25.674 Y4.7 R4.
G1 X20.5
G2 X18.5 Y6.7 R2.
G1 Y16.8
G2 X18.521 Y17.092 R2.
G0 Z10.
X15.751 Y17.5
Z-7.9
G3 X15.751 Y17.5 Z-8.826 i0. J-1.2 F33
X15.751 Y17.5 Z-9.752 i0. J-1.2
X16.894 Y15.932 Z-10.4 R-1.2

X15.751 Y17.5 R1.2 F100
X15.751 Y17.5 i0. J-1.2
G1 X14.735
Y6.
X15.751
G2 X15.7 Y6.7 R4.8
G1 Y16.8
G2 X15.751 Y17.5 R4.8
G1 X17.136 Y17.296
G2 X17.826 Y18.9 R3.4
G1 X13.335
Y4.6
X17.826
G2 X17.1 Y6.7 R3.4
G1 Y16.8
G2 X17.136 Y17.296 R3.4
G1 X18.521 Y17.092
G2 X20.5 Y18.8 R2.
G1 X26.692
G2 X28.878 Y19.45 R4.
G1 X40.564
G3 X39.82 Y20.3 R0.75
G1 X12.685
G3 X11.935 Y19.55 R0.75
G1 Y3.95
G3 X12.685 Y3.2 R0.75
G1 X39.82
G3 X40.564 Y4.05 R0.75
G1 X27.86
G2 X25.674 Y4.7 R4.
G1 X20.5
G2 X18.5 Y6.7 R2.
G1 Y16.8
G2 X18.521 Y17.092 R2.
G0 Z10.
G91 G28 Z0
G90
M01
M6 T5
G90 G00 G40 G54
G43 H5 D35 G0 X7. Y20.55 Z50. S1000 M3
M8
X7. Y20.55 Z10.
G98 G83 Z-9.3 R-3.8 Q0. F33
X45.1
Y2.95
X6.739 Y3.193
G80
G91 G28 Z0

G90
M01
M6 T6
G90 G00 G40 G54
G43 H6 D36 G0 X2.1 Y21.4 Z50. S1000 M3
M8
X2.1 Y21.4 Z10.
G98 G83 Z-2. R2. Q0. F33
X50.
Y2.1
X2.1
G80
M30
%